

Date: Tuesday, 11/03/2008 2:27:15 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 37823	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251929
This Issue : 11/03/2008 S.O. No. :	Drawing Number : D212-725-1 REVC
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : PURCHASED PARTS	Drawing Revision : C
Previous Run :	Material : N/A
Written By : _____	Due Date : 18/03/2008 Qty: 4 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A 08-03-11 New Issue DD verified by:LL	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5884 to Eagle Copters

08/03/11 ①

"Assembly of D212-725-1-929 with Dart IPP D212-725-1-929"

Send a copy of this IPP

2.0	D2127251929	HOUSING ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOUSING ASS'Y

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
4	D212-725-1-929	Housing ass'y	<u>44547</u>

Attach serviceable tags

44547
March 12/08

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-141 sheet 47 of 49 Rev

C

D212-725-1-143 sheet 47 of 49 Rev C 05-004028

D212-725-1-145 sheet 48 of 49 Rev C 07-003283

D212-725-1-147 sheet 48 of 49 Rev C 44547

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Tuesday, 11/03/2008 2:27:15 PM

User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 37823

Part Number: D2127251929

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/R.

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D08103/20

Job Completion



Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 44547

Eagle Copters Maintenance Ltd

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 THROTTLE HOUSING

Squawk: 1.1

Discrepancy:

Build as per Dart drawing

D212-725-1 Sheet #47 to #49

Throttle rod housing assemblies (4 each)

P/N D212-725-1-929

Resolution:

Throttle housings (4 each) built as specified.

Sub-assemblies made as follows:

Base plate P/N D212-725-1-143

Tube P/N D212-725-1-145

Cup P/N D212-725-1-147 is procured as

P/N 204-060-767-001 Retainer from BHT.

Sub assemblies welded together to make assembly

P/N D212-725-1-929

1.1 Work Done By: Dan Lemay

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81

Signature: David Crowston on 12/14/2007

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

L Lacelle

From: Harvey Siemens [hsiemens@dartaero.com]
Sent: March 6, 2008 2:48 PM
To: 'L Lacelle'
Subject: RE: parts certs

4 pgs

Yes these were made by Eagle and of course they would like certs for the parts (they made 4 assemblies).
 If you have the work order, send it to me and I'll see that it gets completed.

Regards,

Harvey Siemens
 Dart Aerospace Ltd
 Calgary, Alberta
 1-403-717-0328
hsiemens@dartaero.com

11/03/08
 Harvey, please see attached
 Have w/o filled out - faxed
 back - will need P.O
 & cost too

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: March 6, 2008 12:42 PM
To: *Susanne Sheldon (*Susanne Sheldon)
Cc: Harvey Siemens
Subject: FW: parts certs

These were made at Eagle, should I send them a w.o to fill out, stock them at eagle, and they send us a P.o for it?

From: Harvey Siemens [mailto:hsiemens@dartaero.com]
Sent: March 6, 2008 2:33 PM
To: 'L Lacelle'
Subject: RE: parts certs

*Phil
 Linda*

Linda

We are talking about:

D212-725-1-143 - base plate
 D212-725-1-145 - tube
 D212-725-1-147 - cup

All of these have been put together to form a D212-725-1-929 housing assembly.

All of this was done in accordance with Dart dwg D212-725-1 sheet 47, 48 and 49

Let me know what you think.

Regards,

Harvey Siemens
 Dart Aerospace Ltd

11/03/2008

**Purchase Order**

Date Mar 11, 2008	Page 1
Purchase Order Number PO00005884	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Eagle Copters Maintenance Ltd.
823 McTavish Road
Calgary, AB T2E 7G9
Canada
Phone (403) 250-7370
Fax (403) 250-7110

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-EAG002	Mar 11, 2008	N30	Fedex	Mar 14, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
1.0000	D2127251929	HOUSING ASS'Y Comments: ASSEMBLY OF D212-725-1-929 WITH DART IPP D212-725-1-929 SEND A COPY OF THIS IPP	3/14/2008	No	0.000000	Each	0.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Comments:	Tax Summary:		
	GST	0.00	Less:
	GSTME	0.00	included tax
	GSTND	0.00	
Entered By: <i>CL</i> CLAVOIE		Subtotal	0.00
Approved By: <i>W</i>		Total tax	0.00
		Total purchase order in	
		CAD Dollars	0.00

Date: Tuesday, 11/03/2008 2:27:15 PM
User: Linda Lacelle

Process Sheet

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Estimate Number : 13228	
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This Issue : 11/03/2008 S.O. No. :	Drawing Number : D212-725-1 REVC
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : C
Previous Run :	Material : N/A
Written By : <u> </u>	Due Date : 18/03/2008 Qty: 1 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est Rev:A 08-03-11 New Issue DD verified by:LL	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5884 to Eagle Copters

cd 08/03/11 ①

"Assembly of D212-725-1-929 with Dart IPP D212-725-1-929"

Send a copy of this IPP

2.0	D2127251929	HOUSING ASS'Y
-----	-------------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOUSING ASS'Y

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-929	Housing ass'y	_____
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-141 sheet 47 of 49 Rev

C

D212-725-1-143 sheet 47 of 49 Rev C

D212-725-1-145 sheet 48 of 49 Rev C

D212-725-1-147 sheet 48 of 49 Rev C

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Drawing Name: 212 DETAIL PARTS

Job Number: 37823

Part Number: D2127251929

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

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QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Calgary, Alberta
1-403-717-0328
hsiemens@dartaero.com

From: L Lacelle [<mailto:llacelle@dartaero.com>]
Sent: March 6, 2008 5:02 AM
To: 'Harvey Siemens'
Subject: RE: parts certs

Send me all the info, so I can take a look at what we are talking about.
Thx
Linda

From: Harvey Siemens [<mailto:hsiemens@dartaero.com>]
Sent: March 5, 2008 1:39 PM
To: 'L Lacelle'
Subject: parts certs

Linda

Good Morning

I have some Eagle Single parts that the guys here made. They are D number parts. In order to get some certs I guess I need Joe to send you a PO for these pieces and then you'll do a PO to Eagle to make them and open a Dart work order. I will then complete the work order like we do for the VRDs and send it back to you. Will you then you send me an ARC or a C of C?

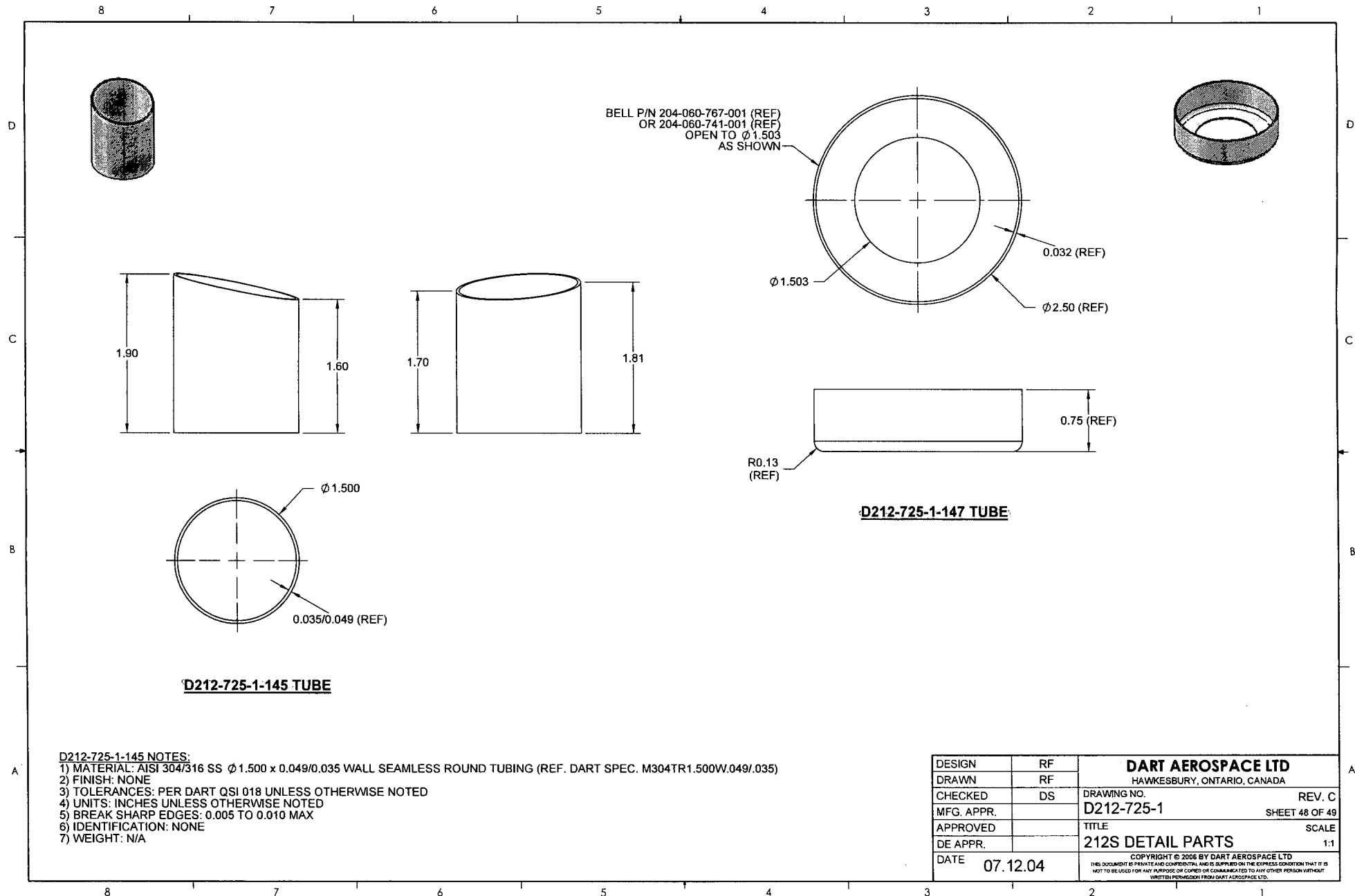
Thanks for the info.

Regards,

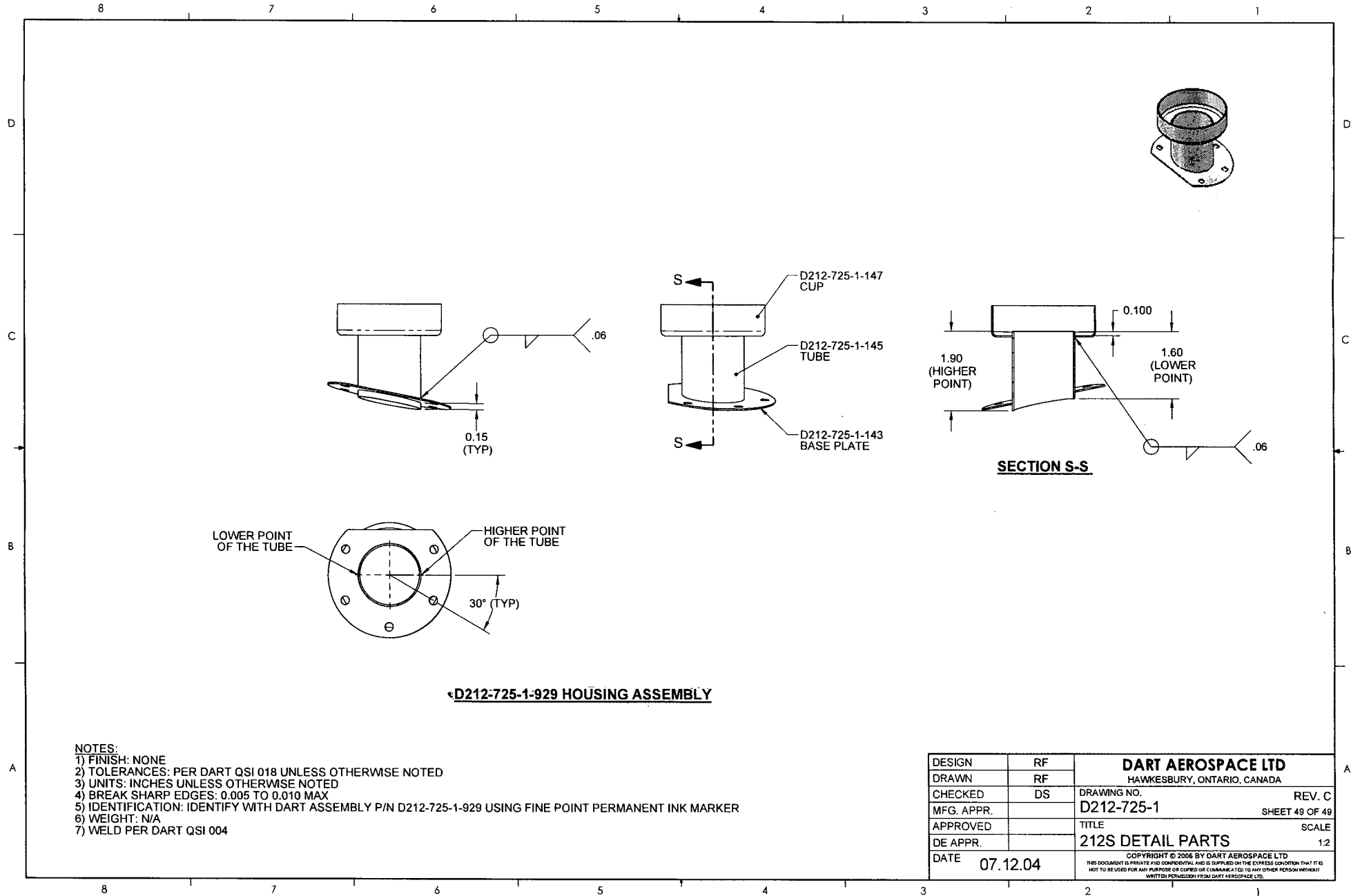
Harvey Siemens

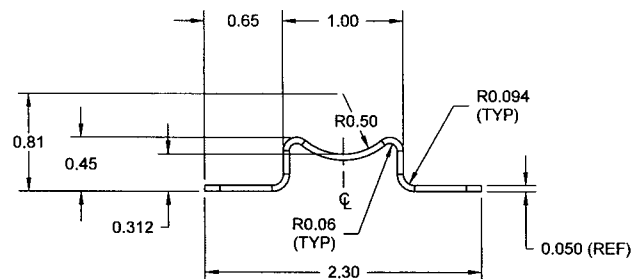
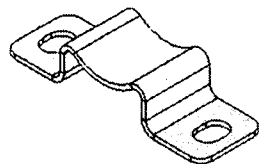
Dart Aerospace Ltd
Calgary, Alberta
1-403-717-0328
hsiemens@dartaero.com

11/03/2008

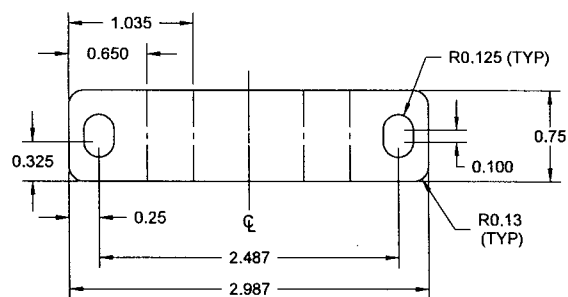


10902





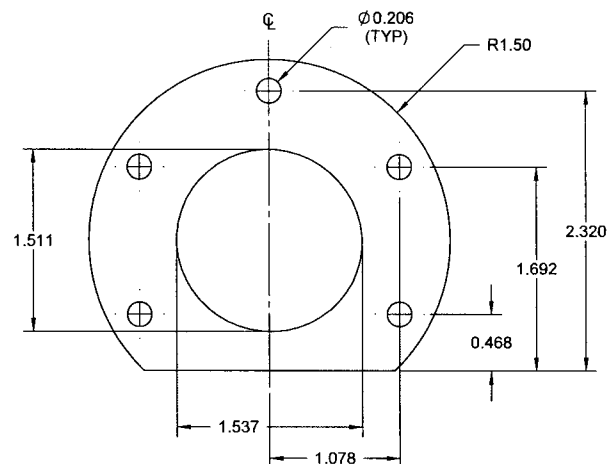
D212-725-1-141 BRACKET
(MAKE FROM D212-725-1-141F)



D212-725-1-141F FLAT PATTERN

D212-725-1-141 NOTES:

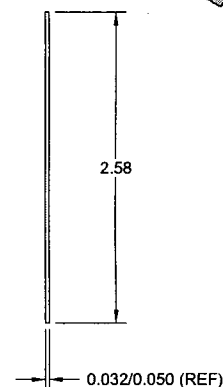
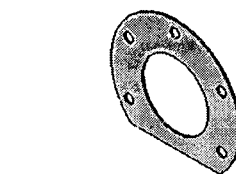
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 0.050 THICK (18 GAUGE) SHEET, PER MIL-S-5019 (REF. DART SPEC. M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A



D212-725-1-143 BASE PLATE

D212-725-1-143 NOTES:

- 1) MATERIAL: AISI 301/304 STAINLESS STEEL 1/4 HARD 0.032/0.050 THICK (22/18 GAUGE) SHEET, PER MIL-S-5019 (REF. DART SPEC. M304S22/18GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A



DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. C
MFG. APPR.		D212-725-1	SHEET 47 OF 48
APPROVED		TITLE	SCALE
DE APPR.		212S DETAIL PARTS	1:1
DATE	07.12.04	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Harvey Siemens

Dart Aerospace Ltd

06/03/2008

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06/03/2008